

Installation Instructions

Type 4.5

Heavy-Duty Transmission Mount

Fits – 1985-1989 Merkur XR4Ti and 1988-1989 Merkur Scorpio

Notes:

It is a good idea to recheck your driveshaft alignment after installation of these mounts, especially if you are using the two-piece driveshaft. Also, you will lose the exhaust hanger provision like on the stock transmission mount with the use of this mount.

If used with the early "narrow" transmission crossmember, the mount or the crossmember will need to be trimmed slightly to fit.

Kit Includes:

- 1 mount
- 1 12mm x 1.75 x 90mm Hex head bolt and lock washer
- 2 10mm x 1.50 x 25mm Hex head bolts
- 2 10mm x 1.50 Nyloc Nuts
- 4 3/8" SAE F/W

Installation Instructions:

- 1.) Raise front of vehicle and support on jack-stands.
- 2.) It is a good idea to make a note of the current transmission output height. Setting the transmission back at this height should avoid any undue driveline angle changes.
- 3.) Place a block of wood under transmission and support with jack.
- 4.) Remove the main center bolt from the transmission mount.
- 5.) Remove the 4 bolts holding the transmission crossmember to the car. Take careful note of the spacers/washers. Remove the crossmember/trans mount from the car as a unit.
- 6.) Remove the transmission mount from the car.
- 7.) Remove the two bolts holding the transmission mount to the crossmember and remove the stock mount from the crossmember.
- 8.) Install the new mount to the crossmember using the new hardware provided.
- 9.) Reinstall the crossmember back into the car with the original hardware taking note to reinstall the spacer/washers as removed.
- 10.) Install the 12mm bolt with lock washer through the center of the bushing sleeve.
- 11.) Tighten 12mm bolt until tight and stops on the center bushing sleeve. (You may also use a little thread locker on this bolt if you like as well.
- 12.) Tighten crossmember bolts.
- 13.) Recheck transmission output height and adjust spacers on the crossmember to adjust to realign driveshaft as required.
- 14.) Make sure all hardware is tight.
- 15.) Lower vehicle.

If you have any questions about this installation, please email me at cwarren@indy.net.